

# CERTIFICATE of CONFORMITY

## OF THE FACTORY PRODUCTION CONTROL

CERTIFICATE No: 0090-CPR-1127

In compliance with Regulation 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

**Longitudinal welded hollow sections from structural steels with strength level S235JRH, S275J0H, S275J2H, S355J0H, S355J2H and S355K2H**  
– for detailed list see annex –

produced by:

**PJSC «ILYICH IRON AND STEEL WORKS OF MARIUPOL»**

**Levchenko str., 1, Mariupol,  
87504, Donetsk Region, Ukraine**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard

**DIN EN 10219-1:2006**

under system 2+ for the performance set out in this certificate are applied and that the factory production control fulfils all the prescribed requirements for these performance.

This certificate was first issued on **04.12.2012** and will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared essential characteristics, do not change, and the construction product, and the manufacturing conditions in the plant are not modified significantly, at the latest until **03.12.2024**, unless suspended or withdrawn by the factory production control certification body.



Valid only with hologram

Erfurt, den 03.12.2021



revision status:  
Rev. 00 / 03.12.2021



V. Kharashtkin  
Certification Body for  
Construction Products  
TÜV Thüringen e. V.  
notified body 0090

# TÜV Thüringen e.V.

## Certification Body for Construction Products

**Annex to certificate about factory production control (FPC)  
 No. 0090-CPR-1127 issued 03.12.2021**

The following construction products belonging to the scope of certificate and are subject of factory production control which is inspected by the Certification Body for construction products of TÜV Thüringen e. V. – notified body with registration no. "0090":

Construction Product	Range of Dimensions [mm]	Materials
Cold formed welded circular hollow sections DIN EN 10219-1	DIN EN 10219-2 Ø : 21,3 – 168,3 s : 2,0 – 6,0	S235JRH; S275J0H; S275J2H; S355J0H; S355J2H; S355K2H
Cold formed welded quadrate hollow sections DIN EN 10219-1	DIN EN 10219-2 □ : 20 x 20 bis 140 x 140 s : 2,0 – 6,0	S235JRH; S275J0H; S275J2H; S355J0H; S355J2H; S355K2H
Cold formed welded rectangular hollow sections DIN EN 10219-1	DIN EN 10219-2 ▭ : 40 x 20 bis 150 x 100 s : 2,0 – 6,0	S235JRH; S275J0H; S275J2H; S355J0H; S355J2H; S355K2H
<p><b>Remarks:</b>                      welding process 27 acc. to EN ISO 4063</p> <p>According to DIN EN 10210-2, clause 8, could be agreed deliveries of other size of profile and wall thicknesses.</p>		

The certificate is valid until the expiry date of the following requirements:

- The continuous surveillance of the WPK takes place annually,
- Surveillance documents confirmed that conditions are fulfilled to maintain the certificate.

